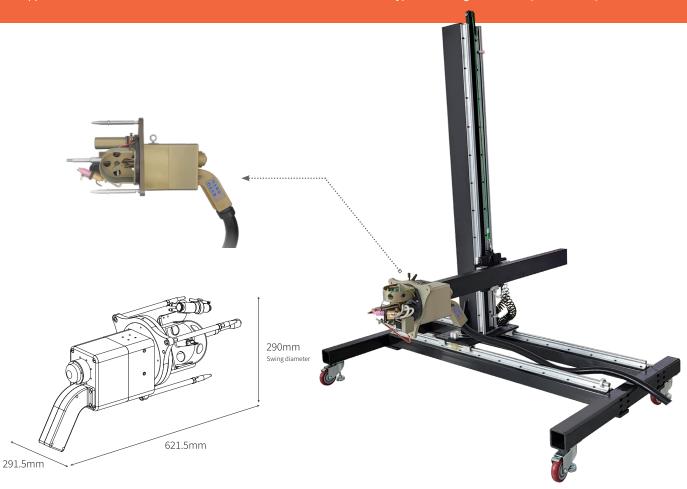
TB-65 Tube-sheet welding gun

• Applicable material Carbon steel/stainless steel/Titanium/nickel • Type of cooling Circulating water cooling



Model	XD-65
Matching power supply	XD-G400
Welding manner	Flat head welding/self-melting/pipe extension 5-10mm
Locate mode	Pneumatic core expansion positioning/copper bush
Welded pipe diameter	8~63mm[Customizable]
Rotational speed	0.7~5rpm
Weld wall thickness	0.5~5mm
Tungsten diameter	2.4~3.0mm
Pipe tube	≥10mm [Pipe protrusion]
Tubesheet gap	<0.5mm
Size	18.5KG
Wire specification	0.8/1.0/1.2
Maximum wire feed speed	2200mm/min





